

Amendments to the Specification:

Please insert the following section heading on page 1 after the title and before the first paragraph:

Background of the Invention

Please insert the following section heading on page 1 between the penultimate and last paragraphs:

Summary of the Invention

Please replace the first paragraph on page 2 with the following amended paragraph:

The solution consists of a novel nut ~~with the features of claim 1~~, as well as a fabrication method ~~with the features of claim 15~~ for said nut. The nut according to the invention has only one locking element, namely, a bead arranged on the nut body. This spares at least one lathe procedure, namely, the subsequent machining of the turning plate. The bead can be produced by familiar lathe procedure in the nut body. However, the fabrication method according to the invention calls for the bead to be produced in the nut body by pressing. Thus, the method according to the invention consists only of pressing processes. There is no cutting type machining. Since pressing is substantially less expensive than a cutting type machining, the method according to the invention represents an especially simple, quick and cheap possibility of fabricating such nuts, which is therefore especially suitable for mass production.

Please replace the first paragraph on page 3 with the following amended paragraph:

Advantageous modifications will ~~result from the subclaims~~ hereinafter be described. The nut body can have a base body and a neck piece, with the turning plate arranged on the neck piece. There can be a conical surface which closes off the neck piece; but this is not absolutely necessary. There can

also be configurations without a conical surface. The bead is preferably formed on the neck piece. A notch can be pressed into the conical surface and/or into the neck piece, being bounded by the bead at its edge facing the turning plate. There are also other ways of forming the bead by pressing, for example, the neck piece is provided with a material overhang, such as a slightly conical contour, on its outside during the pressing of the nut body, and this is then pressed into a bead. Of course, the bead can also be formed as a single piece when pressing the nut body.

Please insert the following section heading on page 4 between the first and second full paragraphs:

Brief Description of the Drawings

Please insert the following section heading on page 5 before the first paragraph:

Detailed Description of Preferred Embodiments